



REF VIEW

DRILL 27/64 HOLE  
TAP 1/2-13 THREAD  
TYP 3

NOTE:  
 A2 1. ENSURE LASERED EDGES ARE SQUARED SHARP  
 2. DO NOT GRIND EDGES

DIM ARE IN INCHES DIM IN [ ] ARE IN MM UNITS IN [ ] ARE ISO METRIC EXCEPT AS NOTED		DWN CHK REL	D. HAGER DATE	18-Aug-05	DWG. NO.
					71132-12
MATERIAL	STEEL, 5/8 HR 1045	TOLERANCES: X. XX± 0.03 X. XXX± 0.010 ANGLES± 1.0			TITLE: PLATE, CHIPPER BOTTOM
HARD		TREAT			

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SCALE: 1.000 ECO# 05-093 SIZE: B  
 ESTIMATED WEIGHT: 6.4 LB. SHEET: 1 OF 1

CRARY  
INDUSTRIES

REV	DESCRIPTION	CHG NOTICE	DATE	ECO #
B	9.15 WAS 9.16/9.14, 1.20 WAS 1.22/1.19	CMW	25-Sep-14	10903
A	<2> ADDED NOTE 1 AND 2	JRM	25-Jun-13	10667
A	<1> MATERIAL WAS 5/8 CR 1045 OR 1144	JRM	25-Jun-13	10667