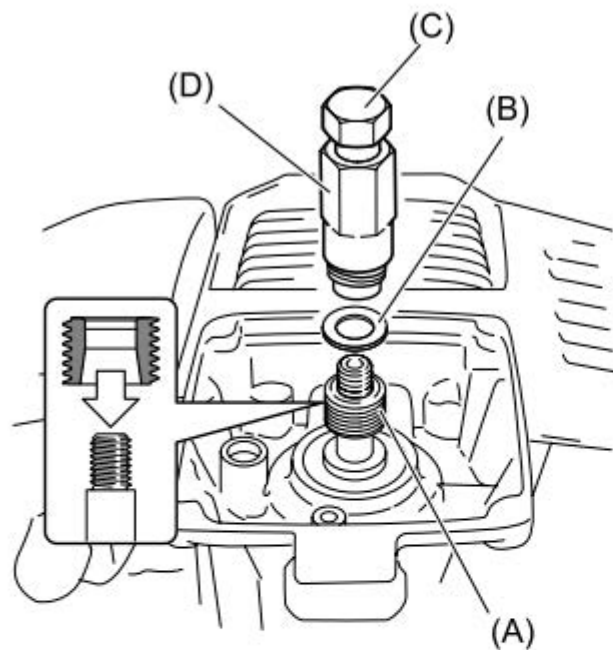


NOTE: Do not reuse removed Worm gear. Bore of the used Worm gear may be enlarged and the worm may slip on crankshaft.



1. Put new Worm gear (A) and Clutch Washer (B) on the crankshaft end.

2. Screw Bar tool (C) on Press tool (D) in turning counterclockwise until it bottoms.

3. Install Bar tool (C) with Press tool (D) (Right-hand thread) to crankshaft end.

4. Hold Bar tool (C) with a suitable wrench or a vise and push Worm gear (A) in turning Press tool (D) counterclockwise until it bottoms.



Female threads of bar tool

Key No.	Tool number	L mm	Female threads of bar tool
29	Y089-000010	22	Left hand thread : M8x1.25mm pitch
30	Y089-000020	22	Left hand thread : M10x1.25mm pitch
31	Y089-000030	24	Left hand thread : M12x1.25mm pitch
32	Y089-000000	16	Right hand thread : M8x1.25mm pitch